



Thanks for purchasing Tunnel Washer Polyurethane Press Ons from Industrial Wheels. Please follow the pressing procedure outlined below. If you have questions please do not hesitate to contact us.

TIRE PRESSING PROCEDURE FOR

(2) or (4) 16 x 3 x 12 TUNNEL WASHER PRESS ONS (Inner Band is 3" x 12" and wheel color is red)

or

(1) or (2) 16 x 6 x 12 TUNNEL WASHER PRESS ONS (Inner Band is 6" x 12" and wheel color is green)

1. Old press on tires should be removed from the tunnel washer hubs by cutting or pressing off with slightly oversized bands.
2. Clean up your hub edges, with a grinder if necessary. Clean up any defects on the outer surface of your hub that may interfere with pressing.
3. Lightly grease edge of the new press on tire band(s) and start pressing. Make sure the press on is square to the hub. Press carefully and slowly with a minimum 50 ton press. Pressure will build up and level off. If the pressure continues to rise, stop and make sure you are not picking up metal shavings from the hub or band. If you do see shavings, restart procedure making sure that hub has no interference points and that press on is aligned squarely to the hub.



4. We highly recommend that you press tires on from both sides of the hub. Follow the pressing instructions below for the number and size of press ons you will be pressing. In all cases after pressing is complete, the press ons should be centered on your hub.

If your hub holds (2) 16" x 6" x 12" press ons or (2) 16" x 3" x 12" tunnel washer press ons press down (1) press on until you see 1/8" of shaft protruding. Turn hub over and press down the second press on until it butts against the other press on.

If your hub holds (4) 16" x 3" x 12", press down (1) tunnel washer press on followed by a second press on until you see 1/8" of shaft protruding. Turn hub over and press down (1) tunnel washer press on until it butts against the existing press on. Press a second press on until you see 1/8" of shaft protruding.

If your hub holds (1) 16" x 6" x 12", press down (1) tunnel washer press on until tunnel washer press on appears centered on the hub.

